



# Helicoil®

## Primer-Free® II Inserts

Primer-Free® II inserts are designed for use in applications where galvanic corrosion between dissimilar metals is a concern. The proprietary Primer Free® II coating not only protects the base material and provides excellent lubricity, but more importantly, eliminates the need for liquid chromate primers. With Primer-Free® II coated inserts, the inserts are always evenly coated.

When utilizing Primer-Free® II inserts, installation time is reduced significantly and total in-place cost is decreased dramatically.



Primer-Free inserts are ideal for use in aerospace applications

### Features & Benefits:

- Contains no Hexavalent Chromium
- Eliminates need for chromate primers
- Provides added lubricity for easier installation
- No additional hole preparation necessary
- Ideal for aluminum & magnesium applications
- Dimensionally meets Aerospace Standards

## new technology

**No Hexavalent Chromium  
Now RoHS Compliant**

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Teknologies**  
HELI-COIL®